

What is claimed is:

1. A method of producing particles comprising the steps of: providing a load stock comprising:
  - a polymer, a wax and/or a lipid that is a solid at standard temperature and pressure; and
  - optionally, a biologically active substance;contacting the load stock with a supercritical fluid to form a melt; contacting the melt with a polar solvent to form an emulsion, the emulsion having a discontinuous phase comprising the melt and a continuous phase comprising the polar solvent; and expanding the emulsion across a pressure drop to form solid particles comprising the load stock.
2. The method according to claim 1 wherein the emulsion is expanded through a heated nozzle.
3. The method according to claim 1 wherein the solid particles are collected in an expansion vessel.
4. The method according to claim 3 wherein a stream of inert gas flows through the expansion vessel to remove the expanded supercritical fluid.
5. The method according to claim 1 further comprising adjusting a rate of expansion of the emulsion across the pressure drop to control the morphology and/or size of the solid particles.
6. The method according to claim 1 wherein the supercritical fluid is carbon dioxide.

7. The method according to claim 1 wherein the polar solvent is selected from the group consisting of water and alcohol.

8. The method according to claim 1 wherein a surfactant is added to the polar solvent before the polar solvent is contacted with the melt.

9. A method of producing particles comprising the steps of: providing a load stock comprising:

a polymer, a wax and/or a lipid that is a solid at standard temperature and pressure; and  
optionally, a biologically active substance;  
contacting the load stock with a supercritical fluid to form a melt;  
contacting the melt with a polar solvent to form an emulsion, the emulsion having a discontinuous phase comprising the polar solvent and a continuous phase comprising the melt; and  
expanding the emulsion across a pressure drop to form solid particles comprising the load stock.

10. The method according to claim 9 wherein the emulsion is expanded through a heated nozzle.

11. The method according to claim 9 wherein the solid particles are collected in an expansion vessel.

12. The method according to claim 11 wherein a stream of inert gas flows through the expansion vessel to remove the expanded supercritical fluid.

13. The method according to claim 9 further comprising adjusting a rate of expansion of the emulsion across the pressure drop to control the morphology and/or size of the solid particles.

14. The method according to claim 9 wherein the supercritical fluid is carbon dioxide.

15. The method according to claim 9 wherein the polar solvent is water.

16. The method according to claim 9 wherein a surfactant is added to the polar solvent before the polar solvent is contacted with the melt.

17. An apparatus for producing particles comprising:  
a vessel for receiving a load stock comprising:  
a polymer, a wax and/or a lipid that is a solid at standard  
temperature and pressure; and  
optionally, a biologically active substance;  
a supercritical fluid supply in fluid communication with the vessel;  
means to selectively control the flow of supercritical fluid from the  
supercritical fluid supply to the vessel to transform the load stock  
to a melt;  
a polar solvent supply in fluid communication with the vessel;  
means to selectively control the flow of polar solvent from the polar  
solvent supply to the vessel;  
means disposed within the vessel for forming an emulsion between the  
polar solvent and the melt;  
an expansion chamber; and  
a nozzle in fluid communication between the vessel and the expansion  
chamber.

18. The apparatus according to claim 17 wherein the nozzle has a plurality of apertures and the emulsification means is a high-speed shearing device.

19. A plurality of particles produced according to the method of claim 1.
20. A plurality of particles produced according to the method of claim 9.